

Profile Fixing Instructions:

Thank you for purchasing or considering the purchase of Plastic Profiles. Please find below our recommendations for best results when using these products.

- Pre-drilling holes before installation is recommended.
- Oversize holes by a minimum of 2mm in relation to the size of fixings.
- Do not use countersunk screws, use round headed screws or a washer & bolt system.
- Do not over tighten screws. Allow room for expansion.
- Profiles should be fitted where possible at or near its anticipated upper service temperature.
- Before installing, profiles should be stored at the ambient temperature that it will operate in once fixed. Ideally this needs to be 24 hours or longer.
- Do not use nails to fix in any profile fabrication.

Useful Information:

- Manufactured from 100% recycled Polyethylene (HDPE)
- Profiles have an indicative class 3 fire rating in accordance to BS 476 Part 7
- Profiles can expand up to 2.1mm per linear metre for every 10°C increase in temperature, and will shrink back as the product cools.