

Stokbord® Fixing Instructions:

Thank you for purchasing or considering the purchase of Stokbord®. Please find below our recommendations for best results when using Stokbord®.

- Pre-drilling holes before installation is recommended.
- Oversize holes by a minimum of 2mm in relation to the size of fixings.
- Do not use countersunk screws, use round headed screws or a washer & bolt system.
- Do not over tighten screws. Allow room for expansion.
- Stokbord® should be fitted where possible at or near its anticipated upper service temperature.
- Before installing, Stokbord® should be stored at the ambient temperature that it will operate in once fixed. Ideally this needs to be 24 hours or longer.
- Do not use nails to fix Stokbord® sheet.
- Always install Stokbord® sheet from top to bottom when inserting fixings.
- We do not recommend gluing Stokbord®. However, there are some adhesive products on the market that can be used. Customers must establish that the adhesive is fit for purpose.
- Stokbord® is weldable. LDPE weld rods must be used.

Useful Information:

- Manufactured from 100% recycled Polyethylene (LDPE)
- Stokbord® has an indicative class 3 fire rating in accordance to BS 476 Part 7
- Stokbord® can expand up to 2.5mm per linear metre for every 10 degrees increase in temperature
- Stokbord® is available in black & grey

Manufacturing Tolerances:

SPECIFICATION	MINIMUM	MAXIMUM
Width	-0 mm	+6 mm
Length	-0 mm	+10 mm
Diagonal	-0 mm	+10 mm
Thickness	Sheet between 0.5mm - 1mm Variance +/- 10% Sheet between 1.1mm - 6mm Variance +/- 5% Sheet between 6.1mm - 25mm Variance +/- 3%	

Please note that users must establish for themselves that the material is suitable for their specific purpose. No liability will be accepted for loss or injury from its use for unspecified purpose. Our policy is one of continuous improvement and development. We reserve the right to change any specification without notice and at any time.